

## Synthetic Lipids for Drug & Biologics Delivery

### Executive Summary

The rapid advancement of modern drugs and biologics, including small molecules, peptides, proteins, and nucleic acids, has outpaced conventional delivery technologies. Synthetic lipids have emerged as a versatile platform for efficient, biocompatible delivery of diverse therapeutic payloads.

Engineered for precise structure and performance, synthetic lipids outperform natural lipids in stability, reproducibility, payload compatibility, and control of biodistribution and release, supporting systems such as lipid nanoparticles, liposomes, emulsions, and lipid-polymer hybrids.

Synthetic lipid delivery systems are now applied across oncology, rare and infectious diseases, vaccines, and localized routes including ocular and pulmonary administration. This white paper outlines their scientific foundation, applications, and strategic importance in next-generation drug and biologics delivery.

### Introduction

Rapid advances in drug and biologic development have intensified the challenge of effective delivery, as many therapeutics suffer from instability, poor targeting, and limited cellular uptake. Engineered delivery systems are therefore essential to achieve clinical efficacy.

Lipid-based platforms such as liposomes and lipid nanoparticles offer biocompatibility and payload versatility but are often limited by the stability and variability of naturally derived lipids.

Synthetic lipids overcome these constraints through precise structural control, enabling optimized pharmacokinetics, biodistribution, and payload release. This white paper examines their design, applications, and clinical relevance as enabling technologies for next-generation drug and biologics delivery.

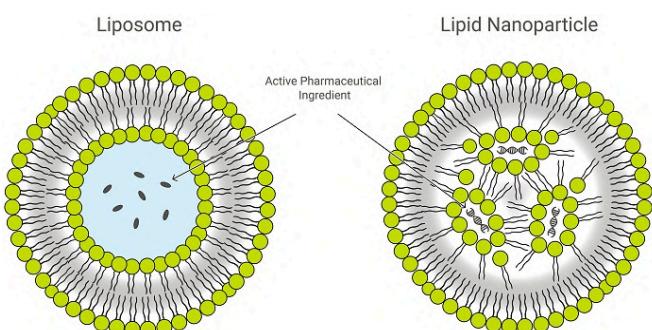


Figure: Liposome & Lipid Nanoparticle

### Challenges in Drug, Biologic & Gene Delivery

Many modern therapeutics face fundamental delivery limitations that restrict clinical efficacy. Poor solubility and instability lead to rapid degradation, while non-specific distribution increases off-target toxicity and limits dose escalation. Large molecular size, negative charge, and biological barriers impede tissue penetration and cellular uptake, particularly for nucleic acids such as mRNA, which are highly susceptible to enzymatic degradation. Additional challenges include inefficient endosomal escape and difficulty crossing specialized barriers such as the blood-brain barrier, ocular tissues, and pulmonary epithelium.

### Advantages of Lipid-Based Delivery Systems

Lipid-based delivery systems address these challenges through biocompatible and biodegradable architectures that protect therapeutic payloads and enhance stability. Liposomes and lipid nanoparticles improve pharmacokinetics, enable targeted cellular uptake, and reduce systemic toxicity. Their modular design allows surface modification with targeting ligands to support receptor-mediated transport and barrier penetration. While natural lipids offer inherent biocompatibility, synthetic lipids provide superior structural control, stability, and scalability, making them better suited for advanced drug and biologics delivery.

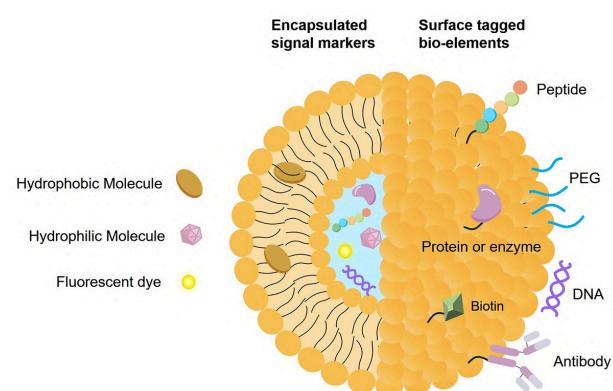


Figure: Targeted NDDS

### Synthetic Lipids

Synthetic lipids are purpose-engineered molecules designed to improve the performance of drug and biologic delivery systems beyond naturally derived lipids. Their modular composition enables compatibility with diverse therapeutic modalities, making them a core platform for next-generation delivery.

- Structural Tunability:** Customizable headgroups, linkers, and tails enable precise control of charge and membrane interactions.
- Enhanced Stability:** Protect APIs from enzymatic, pH, and hydrolytic degradation while improving circulation time.
- Controlled Release:** Support sustained or stimuli-responsive payload release for optimized pharmacokinetics.
- High Biocompatibility:** Less immunogenicity through biodegradable designs and optimized ionization.
- Efficient Delivery:** Facilitate biological barrier penetration and endosomal escape.
- Targeting Flexibility:** Surface modification with ligands or PEG enables tissue- and receptor-specific delivery.

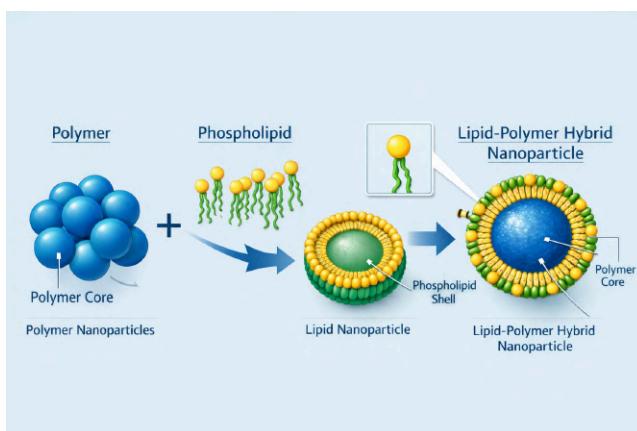


Figure 3: Lipid-Polymer Hybrid Nanoparticle

## Types of Synthetic Lipids

### 1. Phospholipids

**Primary Role:** Structural integrity, bilayer formation, and membrane mimicry.

#### Key Characteristics:

- Define bilayer rigidity, fluidity, and phase transition temperature ( $T_m$ )
- Contribute to mechanical stability and biocompatibility
- Influence release behavior and formulation robustness

#### Representative Examples:

- DSPC: High  $T_m$  lipid forming rigid, highly stable bilayers.
- DPPC: Pulmonary surfactant analog with moderate  $T_m$ .
- DMPC: Forms fluid bilayers at physiological temperatures.
- HSPC: Hydrogenated soy phosphatidylcholine with excellent stability in parenteral liposomal formulations.

### 2. Cationic Lipids

**Primary Role:** Electrostatic complexation with nucleic acids and enhancement of cellular uptake.

#### Key Characteristics:

- Permanently positively charged headgroups
- Strong interaction with cell membranes and nucleic acids
- High transfection efficiency, with toxicity limiting systemic use

#### Representative Examples:

- DOTAP: Widely used liposome forming lipid for gene delivery.
- DODAP: pH-responsive cationic lipid with reduced charge at physiological pH.
- DSTAP: Sterol-based cationic lipid offering improved serum stability.

### 3. Anionic Lipids

**Primary Role:** Surface charge modulation, membrane stability, and biomimetic formulation design.

#### Key Characteristics:

- Negatively charged headgroups supporting electrostatic balance and particle stability
- Reduced nonspecific interactions and favorable tolerability
- Influence biodistribution and immune response

#### Representative Examples:

- Phosphatidylglycerols (PG): Stabilize lipid assemblies and modulate surface charge.
- Phosphatidylserines (PS): Support biomimetic and immunomodulatory delivery strategies.
- Phosphatidic acid (PA): Contributes to membrane curvature and structural integrity.

### 4. PEGylated Lipids (PEG-Lipids)

**Primary Role:** Stabilization of lipid particles and extension of systemic circulation.

#### Key Characteristics:

- Hydrophilic PEG chains provide steric shielding against opsonization
- Tunable PEG length and lipid anchors control circulation half-life
- Enable surface functionalization and targeting strategies

#### Representative Examples:

- DSPE-PEG2000: Standard PEG-lipid for LNPs and stealth liposomes with excellent biocompatibility.
- DMG-PEG2000: Shorter *in vivo* residence, enabling transient shielding and controlled deshielding.
- Cholesterol PEG conjugates: Enhance membrane anchoring while maintaining steric stabilization.

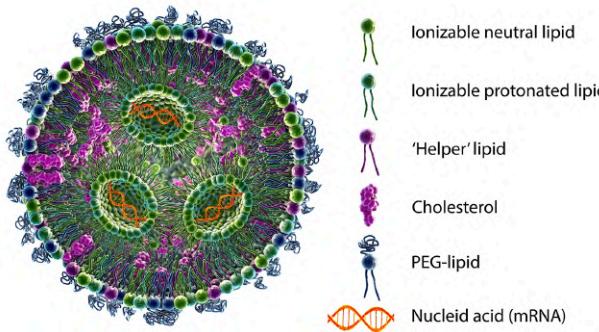


Figure: Composition of Lipid Nanoparticles (LNPs)

## Encapsulation Strategies

Synthetic lipids enable efficient drug and biologic delivery by self-assembling into nanoscale carriers that encapsulate therapeutic payloads and transport them to target cells.

1. **Hydrophilic therapeutics** (e.g., peptides, small proteins, select chemotherapeutics) are typically encapsulated within the aqueous core of liposomes or lipid nanoparticles (LNPs).
2. **Hydrophobic drugs** (e.g., paclitaxel, vincristine, steroids) partition into the lipid bilayer or solid lipid matrix, improving solubility and formulation stability.
3. **Nucleic acids** (e.g., mRNA, siRNA, plasmid DNA) form electrostatic complexes with cationic or ionizable lipids, protecting them from enzymatic degradation and enabling intracellular delivery.

Encapsulation is commonly achieved during nanoparticle formation using techniques such as ethanol injection, microfluidic mixing, or thin-film hydration, where lipid components spontaneously self-assemble around the therapeutic payload.

## Delivery Pathways

Liposomes and lipid nanoparticles share key biophysical properties with cellular membranes, enabling their nanoscale carriers to interact with cells through multiple, often concurrent, uptake pathways.

- **Receptor-mediated interactions** with membrane associated proteins or surface components facilitate selective cellular recognition and uptake.
- **Endocytic uptake**, including clathrin mediated, caveolae mediated, and phagocytic pathways, enables internalization of lipid carriers into endosomal compartments.
- **Direct membrane fusion** allows lipid components of the nanoparticle to merge with

the plasma membrane, releasing the encapsulated payload directly into the cytosol.

- **Lipid exchange mechanisms** permit transfer of lipid components between the nanoparticle and the cell membrane, influencing membrane composition and payload release.

The dominant pathway depends on the nanoparticle composition, surface chemistry & target cell type; multiple mechanisms may operate simultaneously.

Through precise molecular design, synthetic lipids provide control across each stage of delivery, from cellular interaction and uptake to intracellular release, making them essential to advanced therapies such as gene editing, mRNA vaccines, targeted oncology, and ocular drug delivery.

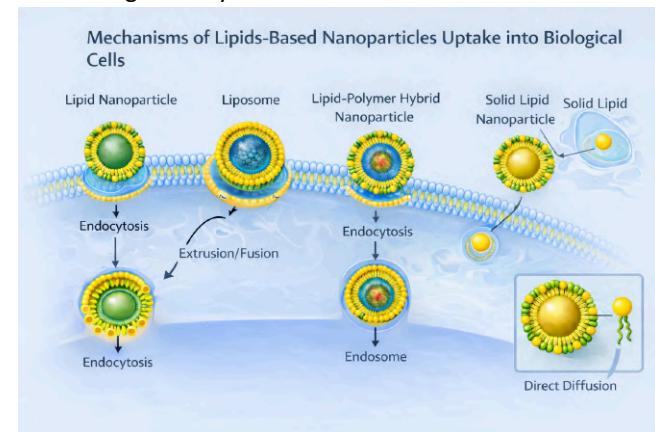


Figure 5: Mechanisms of Nanoparticle uptake into cells

## Applications in Drugs and Biologics Delivery

### 1. Nucleic Acid Delivery:

Synthetic lipid nanoparticles enable delivery of mRNA, siRNA, plasmid DNA, and gene-editing components by protecting them from degradation and promoting endosomal escape. Clinically proven examples include Comirnaty and Spikevax (mRNA vaccines) and Onpattro (siRNA therapy).

### 2. Protein and Peptide Delivery:

Lipid carriers protect proteins and peptides from proteolysis while preserving bioactivity and enabling sustained or intracellular delivery. Examples include liposomal recombinant enzymes and peptide formulations such as insulin and lactoferrin liposomes in clinical development.

### 3. Small Molecule Solubilization & Enhancement:

Lipid systems enhance solubility, stability, and bioavailability of hydrophobic APIs while enabling controlled release. Approved examples include Doxil, Ambisome, and DepoDur.

#### 4. Oncology and Targeted Chemotherapy:

Liposomes and LNPs improve tumor accumulation and reduce systemic toxicity, supporting single and combination drug delivery. Examples include Myocet, Marqibo, and Vyxeos (CPX-351).

#### 5. Vaccines and Immunotherapies:

Synthetic lipids enhance antigen delivery and immune activation, forming the basis of modern nucleic-acid vaccines and lipid adjuvants. Examples include Comirnaty, Spikevax, and the cationic lipid adjuvant CAF01.

#### 6. Ocular Delivery:

Lipid formulations improve ocular residence time, permeability, and tolerability for anterior and posterior segment delivery. Investigational examples include liposomal cyclosporine for dry eye disease.

#### 7. Pulmonary and Inhaled Therapies:

Surfactant-compatible lipid nanoparticles enable stable aerosol delivery and localized lung targeting. Examples include DPPC/DPPE-based lipid systems for nebulized antibiotics and inhaled biologics.

#### 8. Gene and Cell Therapy Support:

Non-viral synthetic lipid systems enable transient, low-immunogenic gene delivery in ex vivo and in vivo settings. Examples include ionizable lipids used in CAR-T cell manufacturing and early-stage CRISPR LNP platforms.

### Representative Clinical Findings

Application	Delivery Route & Payload	Key Outcomes & Clinical Status
COVID-19 mRNA Vaccines	Intramuscular; mRNA encoding SARS-CoV-2 spike protein	>94% efficacy with strong immune response in Phase 3; marketed globally (Pfizer-BioNTech & Moderna) <sup>[1]</sup>
Onpattro (Patisiran)	Intravenous; siRNA targeting transthyretin (ATTR amyloidosis)	>94% efficacy with strong immune response in Phase 3; marketed globally (Pfizer-BioNTech & Moderna) <sup>[2]</sup>
mRNA-1944 & NTLA-2001	Intravenous; mRNA therapeutics (antibody expression / gene editing)	Detectable RNA for >28 days with extended circulation; Phase 1/2 clinical evaluation <sup>[3]</sup>

Translate Bio MRT5005	Inhalation; mRNA encoding CFTR	Generally safe and well tolerated; no significant FEV1 improvement; Phase 1/2 clinical <sup>[4]</sup>
Pulmonary mRNA LNP Dry Powder	Pulmonary; luciferase mRNA	Functional protein expression in lung and trachea; successful dry powder delivery in mice; preclinical <sup>[5]</sup>
Ocular mRNA LNP Delivery	Ocular; mRNA encoding lanosterol synthase	>7-fold higher delivery potency and reduced cataract severity in rats; preclinical <sup>[6]</sup>
Pulmonary Nebulized LNPs	Inhalation; CFTR mRNA	Sustained lung expression post-nebulization with no pulmonary or systemic toxicity; preclinical <sup>[7]</sup>

### Examples of Marketed Finished Products

Product & Indication	Drug & Delivery System	Key Lipids	Photo
Spikevax (COVID-19)	mRNA · LNP	SM-102, DSPC, cholesterol, PEG2000-DMG	
Onpattro (hATTR amyloidosis)	siRNA · LNP	DLin-MC3-DMA, DSPC, cholesterol, PEG2000-DMG	
Vyxeos (AML)	Cytarabine + daunorubicin · Liposome	DSPC, DSPE, cholesterol	
Doxil / Caelyx (Breast & ovarian cancer)	Doxorubicin · PEGylated liposome	HSPC, cholesterol, PEG2000-DSPE	
AmBisome (Fungal infections)	Amphotericin B · Liposome	HSPC, DSPG, cholesterol	

Myocet (Breast cancer)	Doxorubicin · Non-PEG liposome	EPC, cholesterol	
DepoCyt (Lymphomatous meningitis)	Cytarabine · DepoFoam liposome	Phospholipids, cholesterol	
Onivyde (Pancreatic cancer)	Irinotecan · Liposome	DSPC, DSPE-PEG, cholesterol	
Visudyne (AMD)	Verteporfin · Liposome	Egg phosphatidylglycerol, DMPC	
Lipusu (NSCLC)	Paclitaxel · Liposome	Lecithin, cholesterol	
Exparel (Post-surgical analgesia)	Ropivacaine · DepoFoam liposome	Phospholipids, cholesterol	
Arikayce (NTM lung disease)	Amikacin · Inhaled liposome	DPPC, cholesterol	

## Representative Customers using VAV's Synthetic Lipids

Market/Region	Customer Description	Focus Area
MEA	Middle Eastern Pharma Multinational	NDDS/Injectable
CIS	Regionally recognized biotech leader	Biologics & vaccines/Lipids nanoparticle
South Asia	One of the leading biotechnological company	Biologics & vaccines/Lipids nanoparticle
South America	Pioneer in scalable, sustainable bioscience	Vaccine adjuvants
LATAM America	Leading ophthalmic innovator	Ophthalmic
MEA	Innovator in medical	Medical Device

	devices	
South Asia	Premier ocular healthcare producer	Ocular Disease/Injectable
South Asia	Pulmonary drug delivery innovator	Liposomal pulmonary delivery
South Asia	Pioneering research focused biotech	NDDS/Injectable
South Asia	Multinational biotechnology company	Lipid based nanoparticle
APAC	Prominent developer in ophthalmic therapeutics	Ophthalmic delivery
CIS	Top-tier Russian lifescience company	Diagnostic products
APAC	Globally operating pharmaceutical CDMO	Liposomal drug delivery/Injectable
APAC	Specialty life sciences company	NDDS/Injectable

## Conclusion

Synthetic lipids have established themselves as a core enabling technology for modern drug and biologics delivery, supporting advances across mRNA therapeutics, gene editing, RNA interference, and targeted oncology. Their molecular tunability, biocompatibility, and formulation flexibility have expanded what is achievable with complex and sensitive therapeutic payloads.

Clinical and commercial successes across vaccines, rare diseases, oncology, and localized delivery routes have validated synthetic lipid platforms as reliable, scalable, and adaptable solutions. As therapeutic modalities continue to evolve, synthetic lipids will play an increasingly central role in bridging innovative science with real-world patient impact.

Sustained progress in this field will be driven by access to high-quality, customizable lipid technologies and partners capable of supporting development from early research through commercialization. VAV Lipids brings together GMP-grade synthetic lipids, deep technical expertise, and a collaborative approach to help translate next-generation therapies into clinical and commercial reality.

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